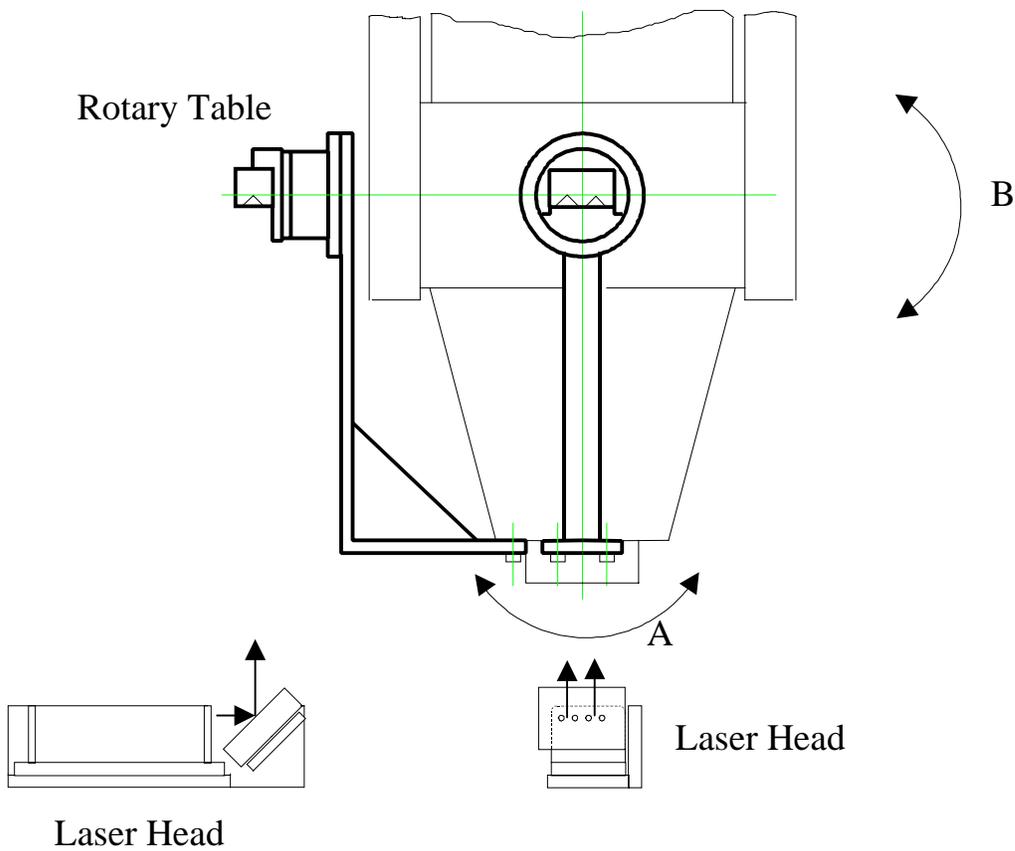


## Calibrate the rotary A- and B-axis of a 5-axis machine.

The accessory, a L-shaped bracket, shown below is used to set the small rotary-table with the dual-retroreflector to the center of rotations. Mount the dual-beam laser head on the bed and point the laser beam up to the dual-retroreflector. Follow the same procedure as the calibration of a rotary table. With the new rotary calibration software rotational angles less than 360 degrees can be measured.



Calibration of 5-axis machine